
MC-PHE-2 Phenolic topcoat

Product description

MC-PHE-1 consists of pigment, extender and resin which is based on phenolic resin and drying oil. It forms a tough film with water and oil resistance and good applicability.

Recommended use

Suitable for use in the steel structure on land and vessel above the waterline. It can be used with phenolic and alkyd primer.

Recommended film thickness and spreading rate

Film thickness, dry(μm)	20 ~50
Film thickness, wet(μm)	48 ~120
Theoretical spreading rate, m^2/l	21 8.4

Basic characteristics

Color	Various color
Volume Solids, %	42 ± 2 (white)
Volume Solids, %	35 ± 2
Flash Point, $^{\circ}\text{C}$	1.12 ± 0.05 (white)
VOC, g/l	510 ± 10 (white)
Gloss	Glossy or matt
Water resistance	fairly good
Abrasion resistance	fair
Flexibility	good

Surface preparation

Coated surfaces:

Phenolic anticorrosive paint or clean, dry and undamaged compatible primer.

Condition during application

The temperature of the substrate should be at least 3°C above the dew point of the air, temperature and relative humidity measured in the vicinity of the substrate. Good ventilation is usually required in confined areas to ensure proper drying.

Application methods

Spray: airless spray or air spray

Brush: recommended for precoating or small area coating only, multiple coats may be required to achieve the specified film thickness.

Application data

Mixing ratio (weight)	one component
Thinner/Cleaner	MC-CX-1
Recommended airless spray parameters	
Usage of thinner	0~5% (weight)
Pressure at nozzle	12~15 MPa (about $120 \sim 150 \text{ kg/cm}^2$)
Nozzle tip	0.38~0.53 mm.
Spray angle	$40 \sim 80^{\circ}$
Filter	Check to ensure that filters are clean.

Drying time

Drying times are generally related to air circulation, temperature, film thickness and number of coats, and will be affected correspondingly. The figures given in the table are typical with: good ventilation (Outdoor exposure or free circulation of air), typical film thickness, one coat on top of inert substrate

Substrate temperature, °C	5	10	23
40			
Surface dry, h	5	4	3
1			
Through dry, h	48	36	24
12			
Dry to recoat, minimum, h	48	36	24
18			

The given data must be considered as guidelines only. The actual drying time/ recoat interval may be shorter or longer, depending on film thickness, ventilation, humidity, underlying paint system, requirement for early handling and mechanical strength etc.

Typical paint system

Phenolic anticorrosive paint 2×40 µm

Phenolic topcoat 2×30 µm

Other systems may be formulated, depending on specific condition.

Storage

Storage conditions are to keep the containers in a cool, dry, well ventilated space and away from source of heat and ignition.

Containers must be kept tightly closed.

Handling

Handle with care.

Packing size

In an 18 litre container, or negotiation.

Health and safety

Before and during use of this product, please observe the precautionary notices displayed on the container. Be careful to avoid inhalation and skin contact of paint. Spillage of paint on the skin should immediately be removed with a suitable cleanser, soap and water. Avoid using organic solvent. Eyes should be well flushed with water and then seek medical attention immediately. The product should be used under well-ventilated condition. If using in stagnant condition and narrow place, forced ventilation must be provided, and applicators should take corresponding measures to strengthen personnel protection.

For detailed information on the health and safety and precautions for use of this product, please consult our company.
